



Basic Care and Operation

1. Panels should only be operated when the handles are in the up position.
2. During installation be sure that the unit is sealed properly to the building and at all jamb corners. Be sure to allow for proper drainage.
3. Most units will need some adjustment by homeowner or installer after construction is complete due to weight shift, settling or header sagging. Adjustments will be chargeable if called on to be performed by Premier Folding Doors.
4. These products are produced to precise tolerances. It is critical that operation is not forced.
5. Clean tracks, hardware and gaskets at a minimum of every 3 months to increase performance and longevity of the unit. Use water based silicone lubricant.
6. Units should be cleaned with water and mild detergent only. Use of other substances that result in damage to the finish will void the warranty.
7. When operating folding door systems, keep hands away from hinge areas to prevent injury.
8. Panels are to be restricted and not allowed to open more than 90 degrees to the tracks. Opening them past 90 degrees damages the system.
9. Products produced by Premier Folding Doors are supplied with a limited manufacturer warranty which covers parts for 10 years and 2 years on limited service.
10. Doors installed within 5 miles of the ocean have to be rinsed on a weekly basis to wash away the salt residues which will cause oxidation. Handles and Main frame damaged due to oxidation are not covered by the warranty.
11. All protective film or plastic wrap or stickers MUST be removed within 48 hours of installation. If not removed, the finish will be damaged and warranty will be void.

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