



Standard 10 Year Warranty

All Premier products have a 10-year limited warranty on all components. Premier will replace any defective part or component of Premier product within the first 10 years if the defect is determined to be part of product manufacturing and not due to improper installation, improper use or operation, improper handling or cleaning, after market modification, sagging headers or an "Act of God". In Southern California only, Premier will provide service within the first 2 years of purchase date, at no charge, if the defect is determined to be part of product manufacturing and not due to improper installation, improper use or operation, improper handling or cleaning, after market modification, sagging headers or an "Act of God".

The finish on the main frame or handles is not covered by this warranty. Warranty does not cover glass breakage or IG Failure. Polycarbonate strips on the Frameless are not covered by this warranty.

All products should have regular upkeep and proper cleaning to ensure best operation and life span of the product. The tracks, hardware and gaskets should be cleaned at least 4 times a year and all finished surfaced should only be cleaned with warm water and a mild detergent. Only water based silicone lubricants are to be used. The use of other substances will void all warranties. Scratches on glass or frame as well as bowed panels, to be reported within 24 hours from receiving the doors. All reports after that will be chargeable.

Panels to be restricted from opening past 90 degrees to the track. Door stops of some kind are to be used. Damage caused by opening the panels past 90 degrees will not be covered by this warranty.

Doors installed within 5 miles from the ocean are to be rinsed on a weekly basis to avoid any salt build up which will cause oxidation. Warranty does not cover any damage to the frame or handles due to oxidation.

Frameless Folding Doors might not be fully watertight or airtight in high winds or storm conditions.

Premier products are engineered to precise tolerances, so it is critical that there is not "forced" operation of the units. Most doors and windows will need to be adjusted after the final construction of the building is complete most of the time due to the header sagging. Adjustments are not part of the warranty and will be chargeable if Premier Folding Doors is called on to perform the adjustment.

Proper installation of Premier products by a skilled professional installer is critical. Incorrect installation will void all warranties.

Please contact your certified Premier dealer or the Premier corporate office if there are any questions or concerns regarding your Premier products.

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